



Handling Instructions

Failure to follow these instructions may void the Door Works Company warranty.

1. Doors should be delivered only to job site after HVAC has been installed and the humidity has been normalized between 25% and 55% relative humidity.
2. Doors should never be allowed to come in contact with water as prolonged exposure may cause damage.
3. Doors should be stacked on risers (5 ea for 8/0 door and 4 ea for 6/8 or 7/0 doors) on level flat surface.
4. Doors should be stacked on risers largest on bottom not more than 20 doors high.
5. Doors should never be stacked directly on the floor.
6. Doors should not be leaned against a wall for any prolonged period of time as this may cause the doors to warp.
7. Warped doors may be normalized (straightened) by laying door on flat surface with high point on top. Place weight on high point pushing door straight. Leave for 24 hours in controlled ambient condition as outlined in point # 1 and door should normalize to original straight condition.
8. Doors edges (all four) should be sealed prior to hanging doors. Final finish must be on all six sides or the warranty on the door will be considered void.
9. Doors should be lifted when moved, not dragged across the floor or on one another.

Hanging Instructions

1. Doors have embedded Poplar blocks along each side and top edge. DWC recommends that pilot holes be drilled prior to driving screws into the door. If pilot holes are not drilled, then superficial hairline cracks may appear in the edge of the MDF. These cracks are purely cosmetic and do not indicate a structural flaw in the door. These cracks can be filled.
2. DWC recommends using a 1" screw with any hinge to better support the weight of the MDF door.

Finishing Instructions

1. Lightly sand door prior to painting.
2. Paint door on all six sides following paint manufacturer's instructions.

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